



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	417	1787	CRANKSHAFT	1		
2	28	30250	KEY, FLYWHEEL DRIVE	1		
3	521	1490A 1	CENTER MAIN BEARING ASSEMBLY	2		
4	17	20032	DOWEL PIN, CENTER MAIN BEARING	4		
5	29	26114	BEARING, NEEDLE-OUTER RACE	112		
6		26113	RACE, OUTER (PAIR)	2		
7	53	26933	RING, SNAP-OUTER RACE	2		
8	17	27732	DOWEL PIN, STEPPED	2		
9	10	22968	SCREW, CENTER MAIN BEARING	4		
10	11	20184	NUT, CENTER MAIN BEARING	4		
11	527	1932A 2	MAIN BEARING ASSEMBLY, VALVE	3		
12	17	20032	DOWEL PIN, MAIN BEARING	30		
13	10	25313	SCREW, MAIN BEARING CLAMP	6		
14	11	29469	NUT, MAIN BEARING CLAMP	6		
15	34	30303A 1	REED SET, MATCHED-MAIN BEARING	3		
16	34	20053	REED, STOP, MAIN BEARING REED	12		
17	11	29469	NUT, REED STOP MOUNTING SCREW	12		
18	10	29465	SCREW, REED STOP MOUNTING	6		
19	729	1948A 4	PISTON AND PISTON PIN ASSEMBLY	6		
20	40	30002	LOCK RING, PISTON PIN	12		
21	39	30587A12	RING, PISTON (3/32") THICK	12		
22	611	1747A 2	CONNECTING ROD AND CAP ASSEMBLY	6		
23	10	20060	SCREW, CONNECTING ROD	12		
24	11	20061	NUT, CONNECTING ROD SCREW	12		
25	29	30403	BEARING, NEEDLE-CRANKPIN	180		
26	29	30401	BEARING, NEEDLE-PISTON PIN	150		
27	12	29681	WASHER, NEEDLE LOCATION	12		
27	729	1949A 1	PISTON AND PISTON PIN ASSEMBLY	6		
27	39	30704A12	RING, PISTON (.015 OVERSIZE)	12		